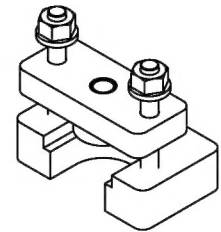
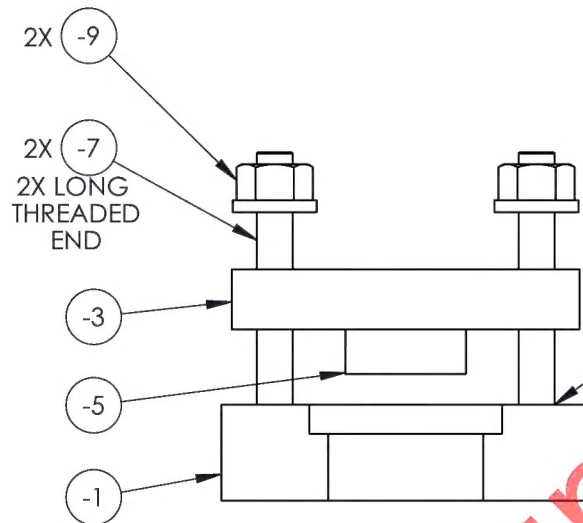


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		CH'D FROM HEX BOLTS & SET SCREWS TO STUDS. -1 ADDED R.25 TO CORNERS. -3 CH'D HOLES FROM Ø.413 AND ADDED R.25 TO CORNERS.	12/4/2008	WP	DW
2		-11 ADDED LOCTITE TO BOM. -5 ADDED .03 X 45° CHAMFER.	12/4/2008	WP	DW
2A		CORRECTED T/N AND TOOL NAME WAS RBEA93-3303-02. T/R HUB BODY EXTRACTOR TOOL IS RBE350A93-3303-02. T/R BODY EXTRACTOR TOOL.	11/5/2013	RJC	RW
3		-3 CH'D DIMS WAS Ø.500 IS LIMITS Ø.5000 - .5005, WAS .630 IS (.625). -5 CH'D DIM WAS Ø.501 IS Ø.5010 - .5015. -9 CH'D WAS SWIVEL HEX NUT #90477A031 IS FLANGE HEX NUT #91030A031.	3/13/2014	DPD	GE
4	15-0132	-1 & -3 CH'D MATERIAL WAS 1018 IS A36/1018/1020. -5 CH'D MATERIAL WAS 4140 G&P IS 4140/4142 Q&T.	6/10/2015	RJC	JAG



NOTE:

 2X LOCTITE ON THREADS -7 TO -1.

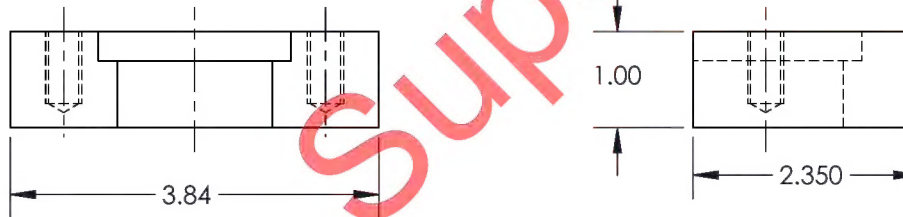
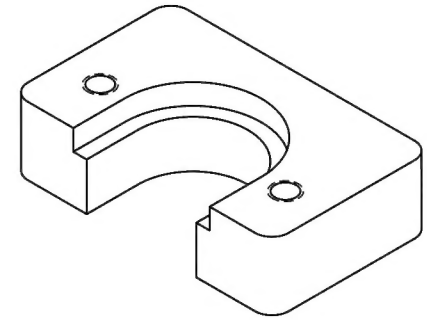
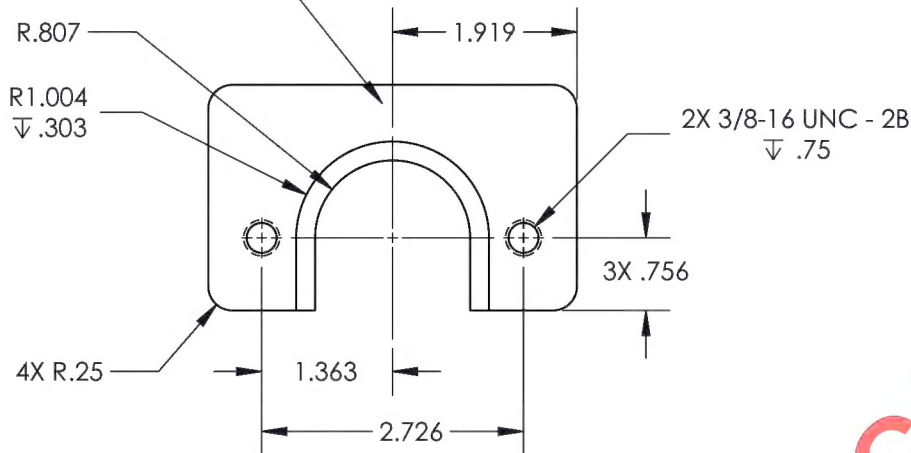
ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	1	RECEIVER	A36/1018/1020		2
			-3	1	EXTRACTOR	A36/1018/1020		3
			-5	1	EXTRACTOR PIN	4140/4142 Q&T		4
			-7	2	STUD	STEEL	3/8-16 UNC-2A X 4 (MCMASTER-CARR #90281A640) MODIFIED	5
		B/O	-9	2	FLANGE HEX NUT	STEEL	3/8-16 UNC-2B (MCMASTER-CARR #91030A031)	1
		B/O	-11	AR	262 LOCTITE		(MCMASTER-CARR #91458A180)	N/S

DART AEROSPACE	
TITLE T/R BODY EXTRACTOR TOOL	
DWG NO. RBE350A93-3303-02	REV 4
MAT'L UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° .X ± .1	DRAWN BY: PERRITT APPROVED <i>D Weil</i> HEAT TREAT FINISH SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE 1:2	DATE 10/27/2008
SHEET 1 OF 5	

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		-1 ADDED R.25 TO CORNERS.	12/4/2008	WP	DW
4	15-0132	-1 CH'D MATERIAL WAS 1018 IS A36/1018/1020.	6/10/2015	RJC	JAG

ENGRAVE T/N, S/N,
MADE IN USA



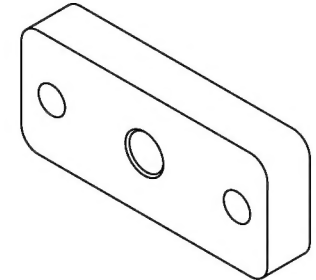
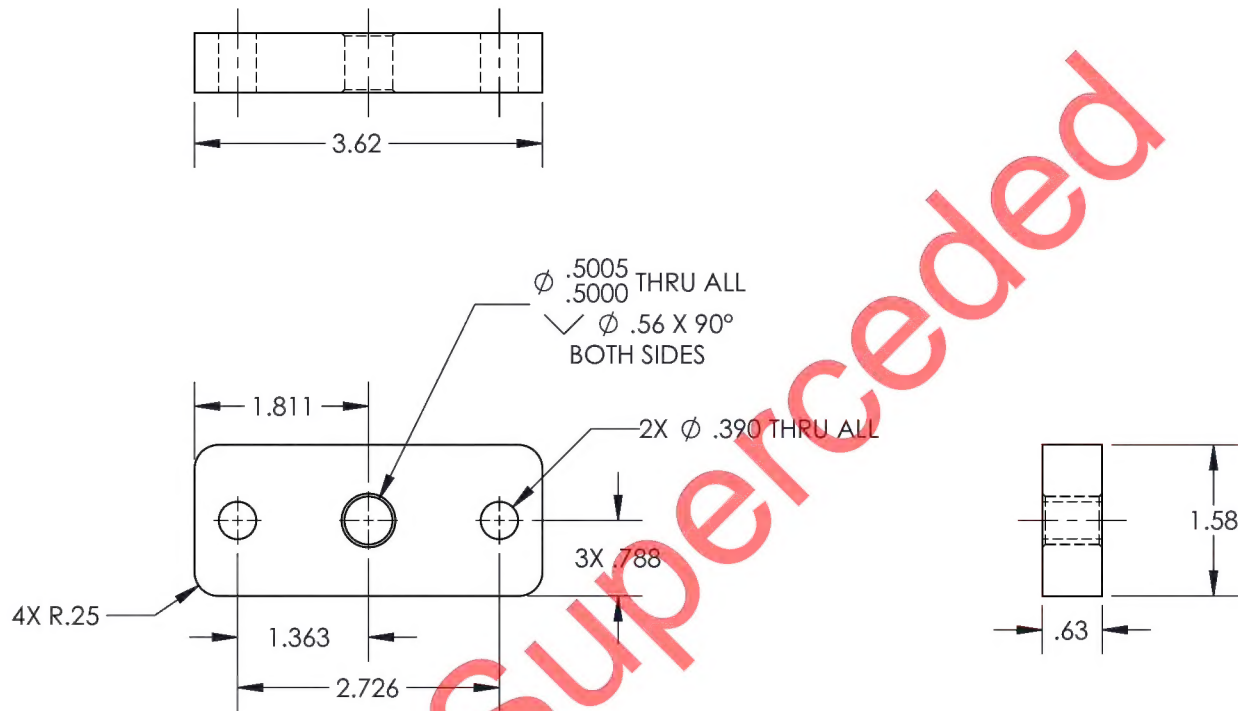
(-1)

RECEIVER

DART AEROSPACE	
TITLE T/R BODY EXTRACTOR TOOL	
DWG NO. RBE350A93-3303-02-1	REV 4
MAT'L A36/1018/1020	DRAWN BY: PERRITT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX \pm .005 .XX \pm .01 .X \pm .1	HEAT TREAT FINISH BLACK OXIDE
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	SPEC
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL EUROCOPTER AS350A
SCALE 1:2	DATE 10/27/2008
SHEET 2 OF 5	

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		-3 CH'D HOLES FROM Ø.413 AND ADDED R.25 TO CORNERS.	12/4/2008	WP	DW
3		-3 CH'D DIMS WAS Ø.500 IS LIMITS Ø.5000 - .5005, WAS .630 IS (.625).	3/13/2014	DPD	GE
4	15-0132	-3 CH'D MATERIAL WAS 1018 IS A36/1018/1020.	6/10/2015	RJC	JAG

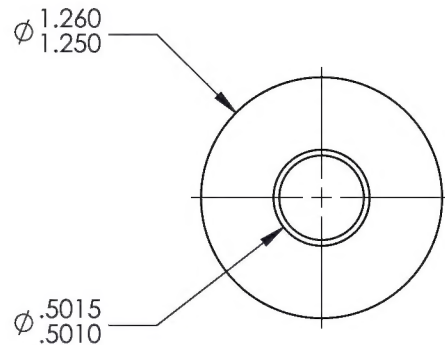


(-3)
EXTRACTOR

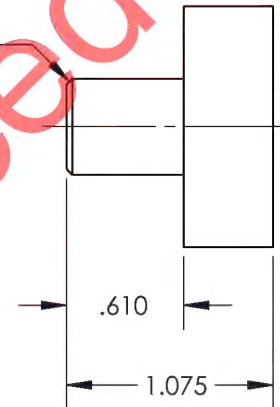
DART AEROSPACE	
TITLE T/R BODY EXTRACTOR TOOL	
DWG NO. RBE350A93-3303-02-3	REV 4
MAT'L A36/1018/1020	DRAWN BY: PERRITT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005 .XX ± .01 .X ± .1	HEAT TREAT FINISH BLACK OXIDE
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	SPEC
SCALE 1:2	DATE 10/27/2008
USED ON MODEL EUROCOPTER AS350A	
SHEET 3 OF 5	

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2		-5 ADDED .03 X 45° CHAMFER.	12/4/2008	WP	DW
3		-5 CH'D DIM WAS Ø.501 IS Ø.5010 - .5015.	3/13/2014	DPD	GE
4	15-0132	-5 CH'D MATERIAL WAS 4140 G&P IS 4140/4142 Q&T.	6/10/2015	RJC	JAG



.03 X 45°



Superseded

(-5)

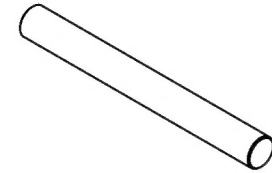
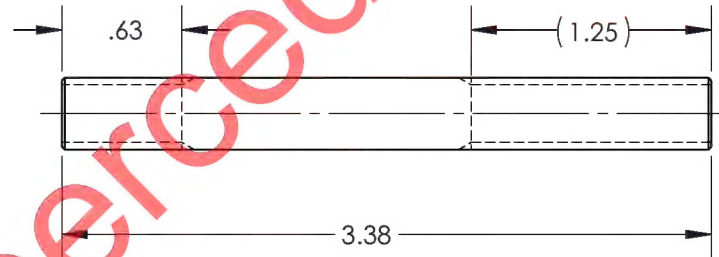
EXTRACTOR PIN

DART AEROSPACE	
TITLE T/R BODY EXTRACTOR TOOL	
DWG NO. RBE350A93-3303-02-5	REV 4
MAT'L 4140/4142 Q&T	DRAWN BY: PERRITT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED D Weil
.XXX ± .005 FRACTIONS ± 1/8	HEAT TREAT
.XX ± .01 ANGLES ± 5°	FINISH BLACK OXIDE
.X ± .1	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	EUROCOPTER AS350A
SCALE 1:1	DATE 10/27/2008 SHEET 4 OF 5

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REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL
				APPROVED

2X 3/8-16 UNC-2A



Superceded

(-7)

STUD

DART AEROSPACE	
TITLE T/R BODY EXTRACTOR TOOL	
DWG NO. RBE350A93-3303-02-7	REV 4
MAT'L STEEL	DRAWN BY: PERRITT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005 FRACTIONS ± 1/8	HEAT TREAT
.XX ± .01 ANGLES ± 5°	FINISH BLACK OXIDE
.X ± .1	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	EUROCOPTER AS350A
SCALE 1:1	DATE 10/2/2008
SHEET 5 OF 5	